Date:

Wednesday, 10/11/2006 12:49:29 PM

User:

Kim Johnston

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 28933 : 10725

P.O. Number

First Issue

Written By

Previous Run

: NM

This Issue Prsht Rev.

: 10/11/2006

: NA

: 28693

Type

: MACHINED PARTS

Checked & Approved By

Comment

: Est Rev:B

S.O. No. : NIA

NG

: 10/28/2006

: BUSHING

: D2652

: NA

: N/A

: D2652 REV A

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M303R0500

303 Round Bar 0.500"



Comment: Qty.:

0.0578 f(s)/Unit Total:

11.5500 f(s)

Material:303 ss .500" Round Bar

(M303R0500)

Batch: M101448

OWIOUS

253

2.0



HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

INSPECT PARTS AS THEY COME OFF MACHINE

MS odiolis 253

3.0

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS Oblight

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

06/10/16 4253

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57

BO6/10/18

Dart Ae	rospace l	Ltd							
W/O:			V	ORK ORDER CHANGES					
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								·	
Part No	:	PAR #:	Fault Ca	tegory: N				∑ Date:	
NCR:			WORK ORI	DER NON-CONFORMANO	CE (NCF	2)			
		Description of NC		Corrective Action Section B		Vorifi	cation	Approval	Ammoyol
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		on C	Chief Eng	Approval QC Inspector
							:		
							ţ		
								:	

NOTE: Date & initial all entries

Date:

Wednesday, 10/11/2006 12:49:29 PM

iUser:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28933

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE



Job Completion



U D610.18

Dart Aerospace Ltd

Dait Ac	Copaci	C Ltu							
W/O:		N3.	WC	ORK ORDER CHANGI	ES			· · · · · · · · · · · · · · · · · · ·	
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
								-	
		1.							
				·					
								·	
Part No	:	PAR #:	Fault Cated	norv:	NCR: Yes	No DQ	⊥ A:	Date:	
								Date:	
NCR:		· N	ORK ORDI	ER NON-CONFORMA	NCE (NC	₹)			
DATE	CTED	Description of NC	Corrective Action Section			Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			Section C Chief Eng	Chief Eng	QC Inspector
				•					

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	28933
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X Fir	st Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.597	W			
0.060	+/-0.005	.057				
Ø0.305	-0.002/+0.000	.302				
Ø0.191	+0.005/-0.000	Ø.194				
Ø0.500	+/-0.010	Ø.500				
0.030 x 20°	+/-0.010	,030	<u></u>			
R0.010	+0.010/-0.000	.010				

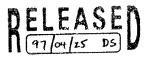
Measured by:	Audited by:	En	Prototype Approval:	N/A
Date: 06/10/15	Date:	06/10/16	Date:	NIK

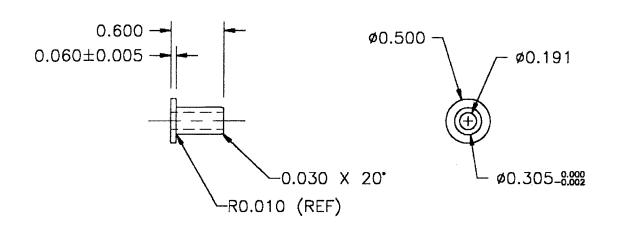
Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	- 4





	DESIGN	DRAWN BY	DART AEROSPACE FAIRCHILD INTERNATIONAL AI	
	CHECKED	APPROVED OT OV	DRAWING NO.	REV. A
1	DATE	DIL	D2652	SHEET 1 OF 1
	97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

SHOP COPY RETURN TO

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NEVERTING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT WITHOUT NOTICE

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